

### **ABSTRACT**

A vehicle subframe mounting structure has an upper member and a gusset welded to lower surface of the upper member. A pipe nut is disposed between the upper member and the gusset and connected to a bolt assembly at the bottom portion thereof.

5 A reinforcing member has a hole for inserting the pipe nut and is partially welded to the pipe nut. An O- ring shaped seal member is disposed on an upper surface of the reinforcing member around the circumference of the pipe nut, wherein a flange portion is formed around the hole of the reinforcing member, and a recess is formed on the lower surface of the pipe nut for receiving the O-ring shaped seal member and the flange  
10 portion.